



imec

CIRCULARITY IN PV –

HOW TO INTEGRATE RE-USE IN THE PV SECTOR?

Eszter Voroshazi, Arvid van der Heide, Monica Aleman, Loic Tous, Ivan Gordon, Sebastien Lizin, Bart Vermang, Jef Poortmans, Karsten Wambach, Boris Mertvoy, Kerstin Baumann (bifa)

29/10/2020 – ISES Webinar



- Founded in 1984 in Leuven, Belgium
- Independent non-for-profit organization
- Nanotechnology, digital and energy technologies
- Our mission is to **explore, validate and upscale technologies 3 -10 years ahead** of industrial needs





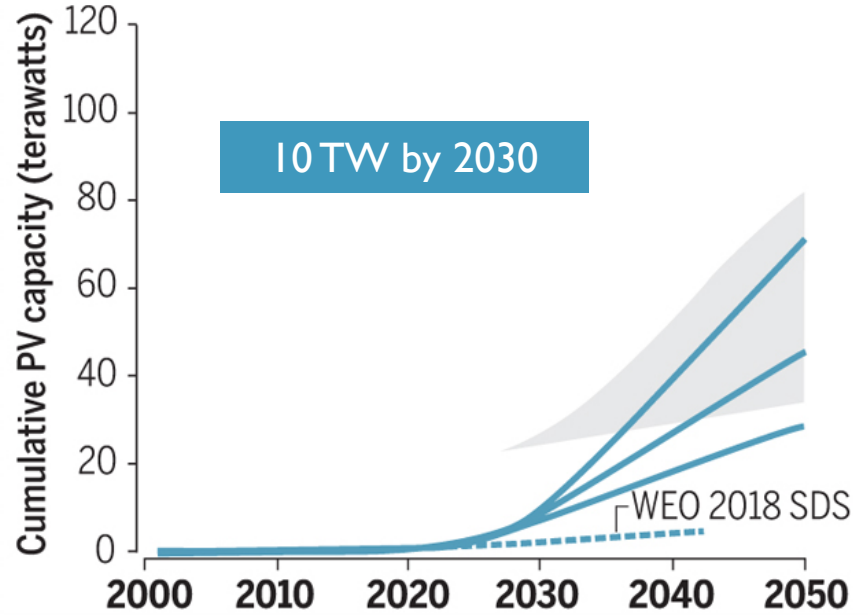
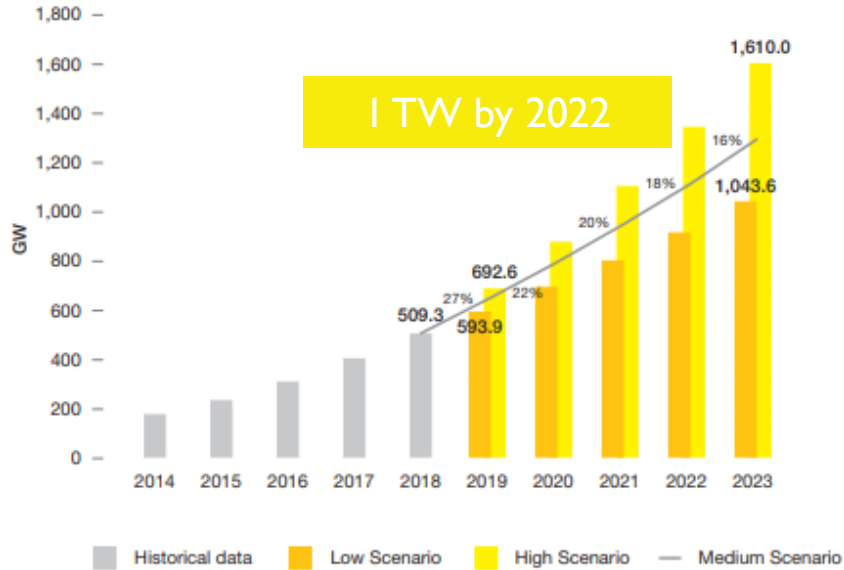
sustainable energy and intelligent energy systems

A wide-angle photograph of a solar farm. The foreground and middle ground are filled with rows of photovoltaic panels mounted on metal racks. The panels are tilted towards the sun. The ground is dry and grassy. The sky is a vibrant blue with wispy white clouds. The text 'CIRCULAR APPROACH IN PV FOR THE TERRAWATT ERA' is overlaid in the upper center of the image.

CIRCULAR APPROACH IN PV
FOR THE TERRAWATT ERA

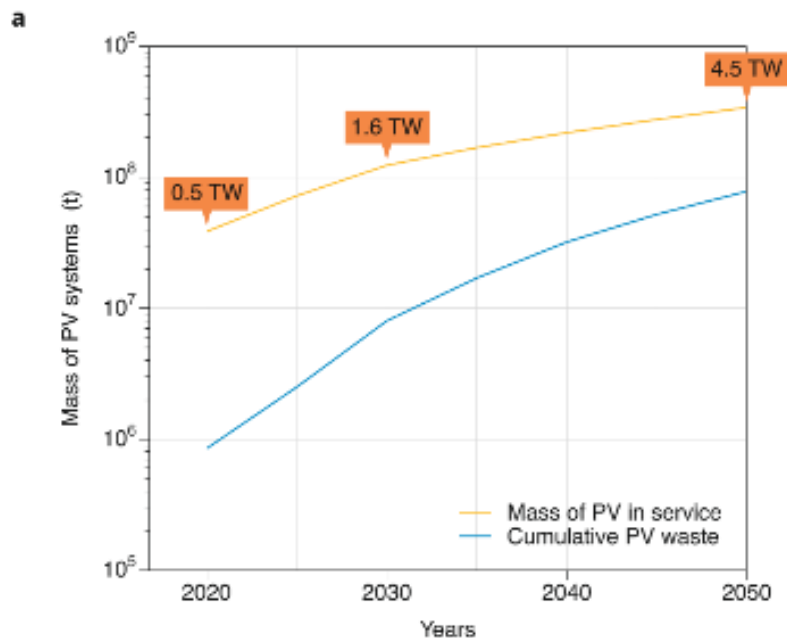
ITW BY 2022-2025 IS JUST A HUMBLE START

FIGURE 12 WORLD TOTAL SOLAR PV MARKET SCENARIOS 2019-2023



N. Haegel, Science, 2019 <https://science.sciencemag.org/content/364/6443/836.full>

PV WASTE ESTIMATES WILL FOLLOW...



Source: G. Heath, Nature Energy, 2020

Link: [link to paper](#)

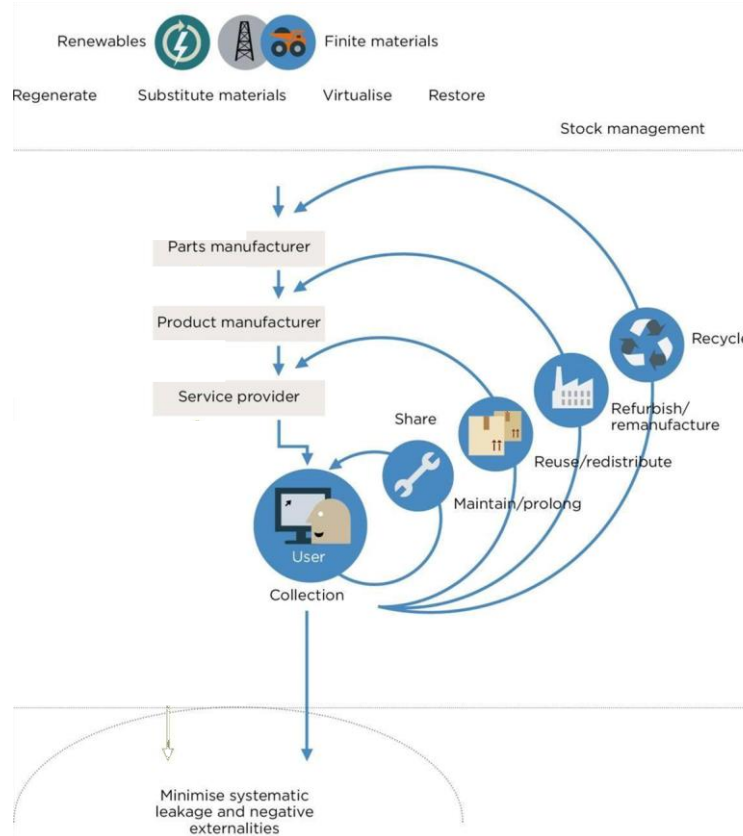
*“In a **circular economy**, the value of products and materials is maintained for as long as possible. Waste and resource use are minimized, and when a product reaches the end of its life, it is used again to create further value.”*

EU Commission

CIRCULARITY IN GENERAL

Circular flow for technical products:

- **Reuse**
- **Repair**
- **Remanufacture**
- **Recycling**



REVIEW OF THE CURRENT PV RE-USE SECTOR AND OUR RECOMMENDATIONS

REVIEW OF THE SECTOR THROUGH INTERVIEWS

- Report realized in collaboration with **PVCYCLE, bifa** as **independent evaluation** of the emerging PV RE-USE sector
 - No prior report/study/survey worldwide
 - Non-documented/tracked activities
- **Report largely prepared based on interviews** with field actors during 2020 1st semester



OUTLINE

- **Opportunities for re-use** of PV modules
- **Technical aspects:** Collecting and preparing PV modules for re-use
- **Economic** desirability and feasibility
- **Environmental** desirability and feasibility
- **Social** desirability and feasibility
- **Current market overview and examples**

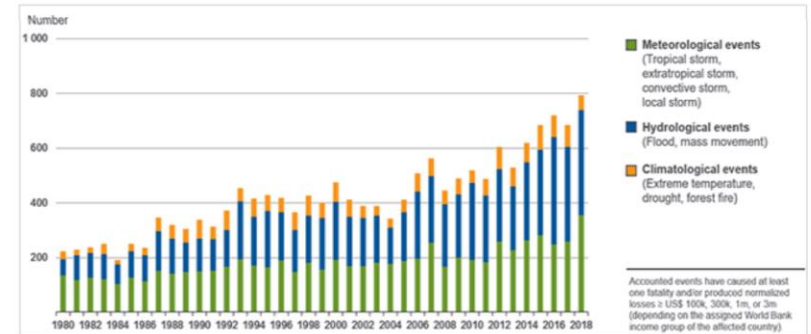
ORIGIN OF RE-USE MODULES

1. Intact modules from commercial/utility PV systems partly damaged by extreme weather conditions
2. Repairable modules that are replaced by new ones by original provider
3. Repowering of commercial/utility-scale PV plants after 10-15 years



- Extreme weather conditions are more frequent in the last 5 years
- Trend is expected to continue with climate change

World Weather-Related Natural Catastrophes By Peril, 1980-2018
(Number of relevant events by peril)



Source: © 2019 Munich Re, Geo Rtsks Research, NatCatSERVICE. As of March 2019.

ENVIRONMENTAL DESIRABILITY & FEASIBILITY

- **Desirability: All good**
 - Positive impact by reducing environmental footprint (longer use for initial energy/material investment)
 - Positive impact in low-income countries by reducing the use of diesel generators
- **Feasibility: All good except end of life!**
 - Repair and re-use are environmentally feasible
 - Major risk at end of life in low-income countries (outside EU) → landfilling of PV



Recommendation for re-use modules: development of accredited Re-use Centers for re-usable and second-hand PV Modules

SOCIAL DESIRABILITY & FEASIBILITY

- **Desirability: All good**
 - With job creation both the decommissioning and re-use location
 - Preparing for re-use: 63 jobs/ 1000 t of WEEE (source: RRE-USE)
- **Feasibility: All good if quality is ensured**
 - Keep low price **while creating confidence** in second-hand product – product information, insurance, image/reputation of the vendor
 - **Recommendation: Develop technical standard, minimum product quality requirements and product warranty by re-use actor**

CURRENT RE-USE PV MARKET OVERVIEW

- Currently ~15 companies trade second-hand modules world-wide with 5 European (German) players
- Most companies operate from China and outside EU where legislation is limited
- Total volume of the market (estimate!): 500-550 MWp/year
- Biggest volumes from US, China → Africa and Southern Asia





WAASLAND CO-
HOUSING EQUIPPED
WITH 2ND PV MODULES
QUALITY CONTROLLED



SUNCRAFTER DEPLOYS SECOND PV MODULES IN OFF-GRID INSTALLATIONS



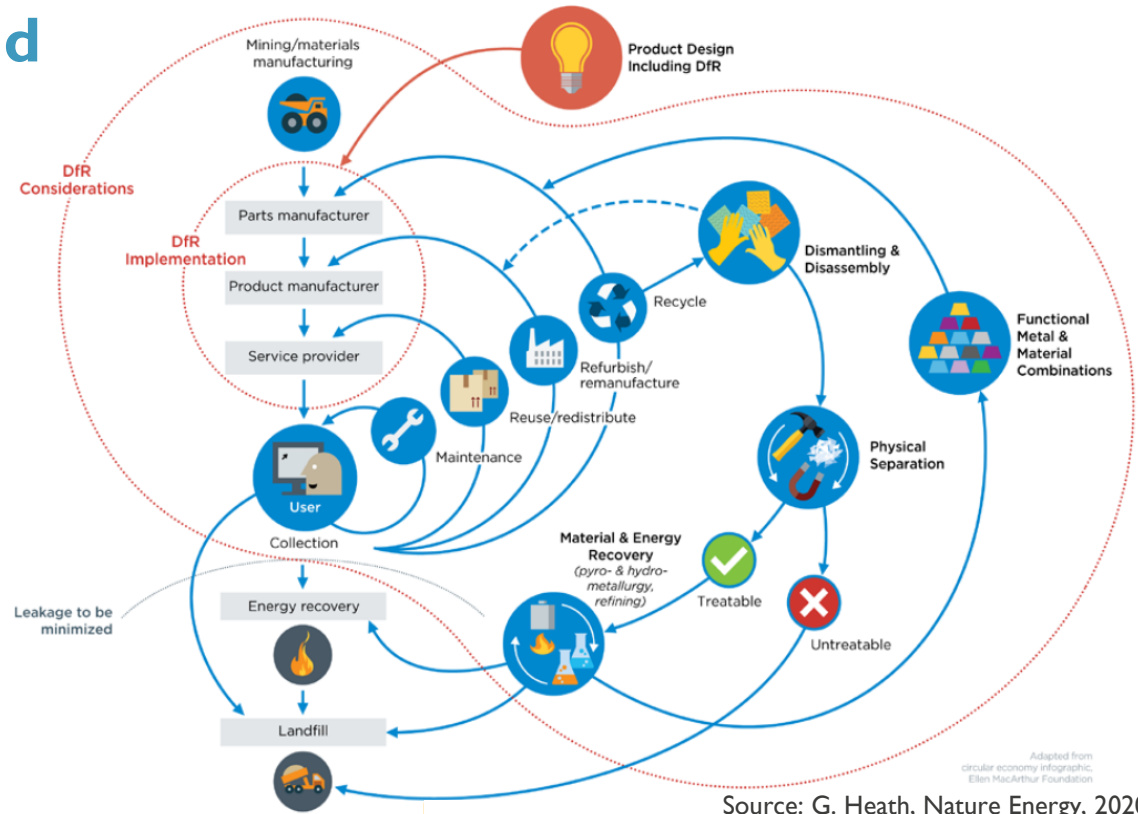
Let the sun be in charge!



SUMMARY: PV RE-USE IS STARTING!

- ✓ **Increasing opportunities for re-use and market of 500-550 MWp/year**
- ! **Technical aspects of preparing PV modules for re-use :**
 - ✓ Quality testing and fast and low-cost repairs are possible
 - ! Detailed recommendations are made to avoid current lack of requirements and confidence in quality
- ? **Economic feasibility** in low-income countries but circularity/CO₂ regulations are needed
- ✓ **Environmental desirable** if end-of-life treatment at the last use location is available
- ✓ **Socially very desirable** with additional job creation + alleviating energy poverty
- ! **Legislation on waste and re-use** to improve for higher quality products

Going a step further: design for repair and recycling in PV:



Adapted from circular economy infographic, Ellen MacArthur Foundation

Source: G. Heath, Nature Energy, 2020
Link: [link to paper](#)

THANK YOU FOR YOUR ATTENTION!



This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement 776680.



embracing a better life

Contact:
Eszter Voroshazi, R&D Manager
Eszter.Voroshazi@imec.be